

Peoria Charter Travel presents...

Costa Rica: A World of Nature

November 8 – 19, 2025



For more information contact
Peoria Charter Travel

309-266-8000 • 309-662-6951 • 866-722-4234

travel@peoriacharter.com



Small Group Travel rewards travelers with new perspectives. With just 12-24 passengers, these are the personal adventures that today's cultural explorers dream of.

12 Days • 23 Meals: 11 Breakfasts, 4 Lunches, 8 Dinners

HIGHLIGHTS... Tortuguero National Park, Cooking Demonstration, Sarapiquí, Tirimbina Rainforest Center, Chocolate-Making Demonstration & Tasting, River Safari, Forest Reserve Guided Walk, Hanging Bridges, Arenal Volcano, Choice of Zip Lining or Volcano Lava Field Hike, Manuel Antonio National Park, Jungle Crocodile Safari & Bird Watching

ITINERARY AT A GLANCE	
Day 1	Doubletree Cariari Hotel, San Jose
Days 2, 3	Evergreen Lodge, Tortuguero
Days 4, 5	Tilajari Hotel Resort, San Carlos
Days 6 – 8	Hotel Lomas del Volcan, Arenal
Days 9, 10	Los Suenos Marriott Costa Rica, Playa Herraduras
Day 11	Doubletree Cariari Hotel, San Jose
On some dates alternate hotels may be used.	

Day 1: Saturday, November 8, 2025 San Jose, Costa Rica - Tour Begins *Pura vida*. In English, it translates to “the simple life.” But *pura vida* is so much more: it’s an attitude; a celebration of life in the moment. It’s time to experience what *pura vida* means to you. You’re on your way to explore a place that’s unlike anywhere else in the world, where *pura vida* is an unofficial motto and a way of life. Welcome to the emerald of Central America: Costa Rica.

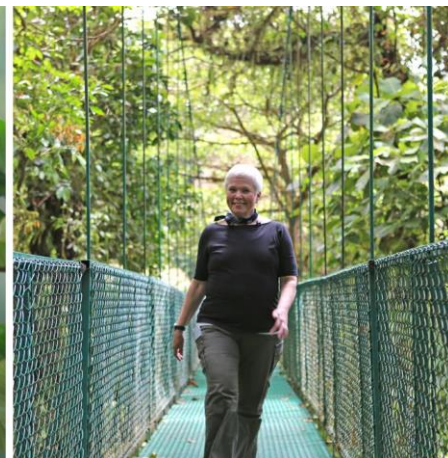
Day 2: Sunday, November 9, 2025 San Jose - Tortuguero National Park Seemingly endless mountain horizons. Complex evergreen forests. These are the wonders of Tortuguero National Park. Travel by boat* to your hotel before heading further down the rivers and canals to the world’s first sea turtle research station. Later, have time to explore Tortuguero town with your Tour Manager. Get away from it all and relax at your lodge set in the middle of the jungle, your home for the next two nights. From the morning calls of the monkeys to the gentle chatter of the birds, listen to the active sounds of the rainforest around you. (B, L, D)

Day 3: Monday, November 10, 2025 Tortuguero National Park Begin the day on an excursion to search for the elusive green macaw and other unique winged creatures that flock to Tortuguero. Embark on a nature cruise, getting a glimpse into the habitat of jaguars, manatees, ocelots, and more. The rest of the afternoon is yours to enjoy your Tortuguero resort. Tonight, a local will teach you about his village and share stories about life in Tortuguero’s remote town. Watch as he demonstrates how to harvest and prepare coconuts before sampling a local favorite: coconut candy. (B, L, D)

Day 4: Tuesday, November 11, 2025 Tortuguero National Park - Sarapiquí - San Carlos Take a boat back to the mainland and make your way towards Sarapiquí and Tirimbina Rainforest Center. Today will be an **Impact Moment** as you visit a cacao plantation at the Tirimbina Rainforest Center — an ecotourism destination that is vigilant of environmental, social, and economic impact. Learn the process of sustainably converting seed from bean to bar and taste for yourself why it’s called “the food of the gods.” Later, arrive at your secluded nature resort, nestled on the edge of the San Carlos River. Stroll the botanical garden lined with fruit trees, including lemon, soursop, guava, mango and tangerine. (B, L, D)

Day 5: Wednesday, November 12, 2025 San Carlos Explore the beauty of your surroundings on a Peñas Blancas River Safari. Paddle and float down the river on a peaceful adventure, taking in the sights and sounds of the rainforest as your naturalist guide describes the intricacies of the wildlife around you. Visit the *finca* of a local family and try homemade snacks such as banana bread, local coffee, and more. End your day with a guided walk through a private, primary forest reserve for a look at the various flora and fauna. (B, D)

Day 6: Thursday, November 13, 2025 San Carlos - Arenal Today, suspended over the rainforest floor, relish a bird’s-eye view of the jungle on a guided tour of Arenal’s famous hanging bridges. High above the jungle canopies, marvel at natural world around you. Later, settle into your resort where you’ll be surrounded by striking views of Arenal’s famous volcano for the next three nights. (B, D)



Per Person Rates*:

Double \$4,099; Single \$5,099; Triple \$4,049

Included in Price: Round Trip Air from OHare Intl Airport, Air Taxes and Fees/Surcharges, Hotel Transfers

Not included in price: Cancellation Waiver and Insurance of \$479 per person

* All Rates are Per Person and are subject to change

IMPORTANT CONDITIONS: Your price is guaranteed once deposit is received and booking confirmed by Collette. Your price is not subject to increase after the deposit is received and booking confirmed, except for charges resulting from increases in government-imposed taxes or fees. (See registration form for consent.)

Day 7: Friday, November 14, 2025 Arenal Today, it's your choice! Since Costa Rica is the birthplace of zip lining, glide over the canopies on a mind-blowing rip through the jungle - **OR-** make your way across lava fields for an up-close-and-personal look at the volcano on a moderate hike along the trails formed by lava during the 1968 eruption. The afternoon is yours to spend as you please. Perhaps you'll discover the town of La Fortuna or relax by the hotel's pool. Also consider an optional excursion to a family-owned *finca* with an included farm to table lunch. (B, D)

Day 8: Saturday, November 15, 2025 Arenal In the shadow of Arenal Volcano, the day is yours to enjoy at leisure. Perhaps, if you're feeling adventurous, you'll opt for an exhilarating white water rafting experience.** Or simply hang back at the resort, explore the grounds, and soak in the views. (B)

Day 9: Sunday, November 16, 2025 Arenal - Playa Herradura This morning, wake up and smell the coffee at a local farm that produces some of Costa Rica's well-known beans. Take a tour with local plantation workers and have a chance to discuss what life is like for these coffee farmers. In the afternoon, head to Playa Herradura and settle into your

resort for the next two nights. As the day draws to a close, watch the sun set over the Pacific alongside birds in every color of the rainbow. (B, D)

Day 10: Monday, November 17, 2025 Playa Herradura - Manuel Antonio National Park - Playa Herradura Welcome to Manuel Antonio National Park, home to verdant rainforests and white sand beaches. In this natural wonderland, traverse the trails where the wild things are, or go for a swim in the turquoise waters as wildlife rummages in the canopies. This evening is at leisure. (B)

Day 11: Tuesday, November 18, 2025 Playa Herradura - Tárcoles - San Jose See wild crocodiles among the mangroves of Tárcoles' Rio Grande. On this exhilarating jungle crocodile safari, you'll boat beneath the towering jungle, looking along the river banks for a glimpse of these incredible creatures. Then say goodbye to the coast and hello to San Jose. Toast to the *pura vida* of Costa Rica tonight over a farewell dinner. (B, L, D)

Day 12: Wednesday, November 19, 2025 San Jose - Tour Ends Bid Costa Rica farewell as your tour comes to an end today. (B)

Experience It! Tortuguero National Park

Located on the Caribbean Coast, this remote national park (accessible only by boat or airplane) is one of Costa Rica's most popular ecotourism destinations. Tortuguero — that translates to “region of turtles” in Spanish — is the most important nesting site of the green sea turtle. Four of the world's eight species of sea turtles call Tortuguero their home including the Leatherback, Olive Ridley, Loggerhead and Hawksbill turtles. With over twenty miles of coastline and over 46,000 protected acres, the park is also home to a variety of animal species including jaguars, reptiles, macaws and over 300 species of birds. Wildlife and nature is abundant in this biologically diverse park consisting of several habitats including rainforest, mangrove forests, swamps, beaches and lagoons. Your lodging at the edge of the park offers environmentally friendly accommodations and a network of rainforest trails throughout the property. Here you are able to relax in comfort while being in complete harmony with nature.

For more information visit <https://gateway.gocollette.com/link/1218138>

PLEASE NOTE:

The overall activity level of this tour is a level 3. This means you're an on-the-go traveler. You don't want to miss a thing, so walking and standing for longer periods of time (2-3 hours) isn't a big deal. A moderately paced two-and-a-half-hour walking tour, covering several miles, hills, and uneven surfaces, is no problem for you. Walking four miles over the course of a day is very doable, as is climbing into and out of various modes of transportation (tuk-tuk, cable car, zodiac, etc.). You can climb three flights of stairs easily and handle altitudes between 6,000 and 9,000 feet. Expect some longer days with early mornings or late nights balanced with free time to recharge or set out on your own adventure. The roads in Costa Rica are notoriously poor and impacted by heavy rains each season making them bumpy and requiring lower driving speeds. You can expect winding and some unpaved roads during your adventure in Costa Rica. During our stay in Tortuguero, you will be staying in an Eco Lodge. This is an experiential stay that will expose you to amazing wildlife. The rooms are rustic and basic but comfortable. Tortuguero National Park lodges can only be accessed by motorboat. This level is not a fit for travelers who require mobility assistance devices.

Travel with no more than 24 guests on this tour where a smaller group setting means a more personal travel experience.

If you require any special assistance while on tour, please make us aware at time of reservation so the necessary request form can be sent to your attention.

The days and order of sightseeing may change to best utilize your time on tour.

Museum visits and shopping may be affected by the observance of religious or local holidays.

****White water rafting is subject to the operator's safety restrictions.**

Hotel check-in on your day of arrival is 3:00 p.m. Rooms may not be available prior to that time.

Single accommodations are limited and are available on a first come, first served basis. Single rate subject to change based on availability.

Smaller buses, which may not be lavatory equipped, may be used on this program. In this case, frequent stops are made during travel periods.

To complete your tour, we include roundtrip airport-to-hotel transfers when purchasing our airfare with your tour. If you have arranged for your own air, we are pleased to provide you the option of purchasing these transfers. Please note that all transfers will leave at pre-scheduled times.

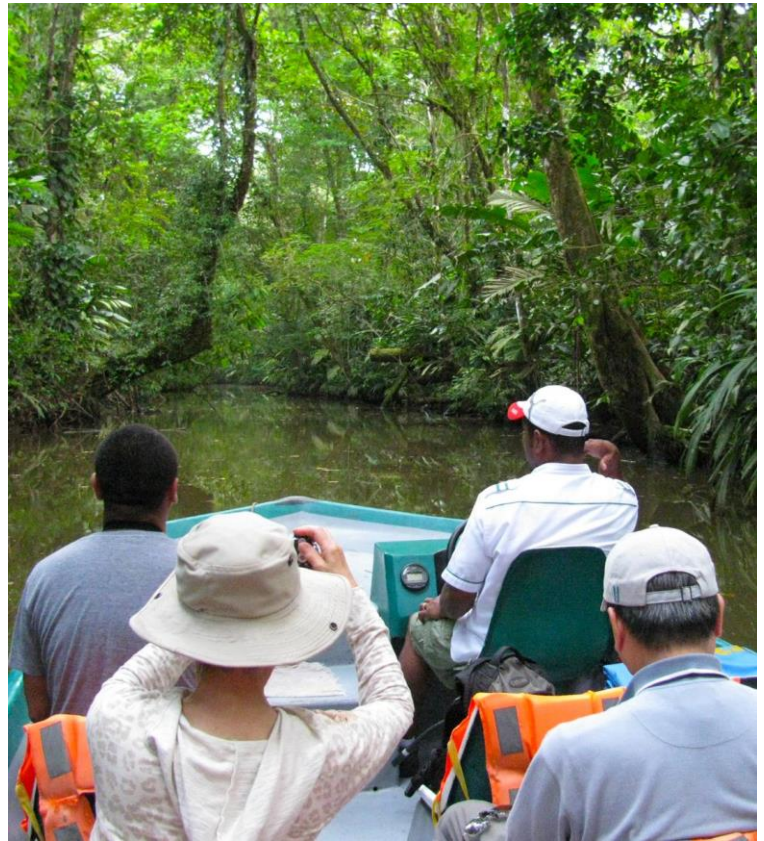
*Due to luggage size and weight restrictions on the boats, please bring an overnight bag for the 2-night stay in Tortuguero National Park. Your main luggage stays in San Jose and joins you upon your return to the mainland.

For air-inclusive reservations, the name provided at time of booking must match your government-issued ID that will be used during travel. Name changes are subject to penalties.

Please be advised many airlines do not provide advance seat assignments until check-in at the airport. Advance seating will be subject to the airline's terms and conditions.

IDENTIFICATION

Passports are required for this tour at your expense. Certain countries require that your passport be valid at least 6 months beyond the dates of your travel. You are strongly urged to contact the appropriate consulate for details. Visit www.travel.state.gov for the U.S. State Department for the latest details about passports and visa requirements.



IMPORTANT: We recommend that travelers take a photocopy of their passport and applicable visas. It should be packed separately from your actual passport and visa. We also recommend leaving a copy at home with your emergency contact.

IMPORTANT TRAVELERS INFORMATION

We want you to enjoy your tour with us; therefore, it is important that you know this tour is an adventure! You will view spectacular scenery while experiencing the culture and heritage of the region. We have selected small, comfortable hotels and eco-lodges for their locations and they may be considered rustic. Air conditioning and elevators are not available in all properties used on this tour. Travelers must be in good health as sightseeing requires walking on uneven terrain; wheelchairs and walkers cannot be accommodated on this tour.

Economy air rate and schedule are applicable for groups of 10 or more traveling on the same flights and dates.

A deposit of \$698 per person is due upon reservation. Reservations are made on a first come, first served basis. Reservations made after the deposit due date of April 01, 2025 are based upon availability. Final payment due by September 09, 2025. Deposits are refundable up until April 08, 2025.

CST#2006766-20 UBN#601220855 Nevada Sellers of Travel Registration No. 2003-0279

For important reservation information visit
<https://gateway.gocollette.com/link/1218138>.
You can also find this information on your tour documents.



162 Middle Street
Pawtucket, RI • 02860
Phone: 1-800-852-5655 Fax: 1-401-727-9014

If paying by credit card, please complete this form and return to Peoria Charter Travel. We can only charge your credit card for the amount noted if the signature, address and phone number are listed below. Thank you!

CREDIT CARD AUTHORIZATION FORM

BOOKING NUMBER: 1218138

TOUR: Costa Rica: A World of Nature *featuring*
Tortuguero National Park, Arenal Volcano & Manuel
Antonio National Park

DEPARTURE DATE: November 8, 2025

GROUP NAME: Peoria Charter Travel

Name of Passenger:

Salutation: _____ First Name: _____ Middle Initial: _____ Last Name: _____ Suffix: _____
(Mr., Mrs., Rev.) (Please print as it appears on Passport) (Jr., Sr.)

Cardholder Name: _____
(Please print as it appears on your Credit Card)

Cardholder Address: _____
(as it appears on your credit card statement)

Cardholder Phone: _____

Credit Card Type: _____ American Express _____ Discover _____ MasterCard _____ Visa

Credit Card Number: _____

Expiration Date: _____ Amount to be charged: \$ _____

Cardholder's Signature: _____ Date: _____

I agree to pay according to the card issuer agreement. I understand and accept Collette cancellation policy, terms and conditions.

Participating credit card companies are now requiring a billing address and phone number for **FRAUD PREVENTION**. All information **MUST** be provided. Thank you for your cooperation!
If using your credit card for payment, please return this Authorization Form by mail to:

Peoria Charter Travel
1503 E College Ave Ste D
NORMAL, IL 61761-6154

Peoria Charter Travel
6035 Knoxville Ave, Suite 101B
Peoria, IL 61614

☐ Above credit card information has been called in to Collette.

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Antonio National Park

DEPARTURE DATE: November 8, 2025

GROUP NAME: Peoria Charter Travel

Available Options

Personalize your tour by adding an optional activity below. Our recommended options have been carefully chosen to help enhance your individual experience. Complete the provided Prepaid Options Form to reserve your options.

Availability is limited and reservations are on a first come, first serve basis. Payment must be received no later than 15 days prior to departure. Prices are subject to change.

Children under the age of 18 **MUST** be accompanied by an adult.

Arenal



White Water Rafting Experience

\$75 USD

Embark on a fun-filled white water rafting adventure that is great for all levels of rafters. The adventure on the Rio Balsa or Sarapiquí River provides plenty of action and thrills, but with milder white water rapids, Class II-III. Once everyone has had time to practice and review the commands and “high-fives” you will embark on your journey down the rapids. Get wet and wild as you navigate rapids on your 1.5 hour adventure down the beautiful and tropical river. Enjoy the majestic foliage of the rainforest as you watch for monkeys, sloths and toucans while you raft. You will come to understand the meaning of Costa Rica’s favorite saying, “Pura Vida!” End this tour with a traditional Costa Rican lunch and celebrate your watery adventure! The minimum age to participate is 8 years old. *Duration: Approximately 6 hours.* Please note a minimum of 10 passengers is required. Transportation is included.



Costa Rican Farm

\$45 USD

Envelop yourself in Costa Rican culture at Finca Don Juan. Explore this family-owned farm, getting a peek into the daily lives in this part of Costa Rica. During a tour of the gardens, learn how the plants are organically grown through the concept of sustainability. The farm considers itself a “classroom without borders.” Taste the exotic fruit harvest and experience the traditional way to process sugar cane. Enjoy a sip of cane liquor before engaging in a culinary demonstration and a farm-to-table lunch. *Duration: Approximately 3.5 hours.* Please note a minimum of 8 passengers is required. Transportation is included.

PASSENGERS NAME: (Please submit a separate form for each passenger)

Salutation: _____ First: _____ Middle: _____ Last: _____ Suffix: _____ Nickname: _____
(Mr., Mrs., Rev.) (Please print **EXACTLY** as it appears on Passport) (Jr., Sr.)

✓	Option	Price Per Person (USD)
	White Water Rafting Experience	75.00
	<i>The minimum age to participate is 8 years old.</i>	
	Costa Rican Farm	45.00

Please make checks payable to Peoria Charter Travel and send to:

Peoria Charter Travel
1503 E College Ave Ste D
NORMAL, IL 61761-6154

Peoria Charter Travel
6035 Knoxville Ave, Suite 101B
Peoria, IL 61614



TRAVEL DATE: 11/08/2025 TERRITORY: M7
RES#: 1218138

**Costa Rica: A World of Nature featuring
Tortuguero National Park, Arenal Volcano &
Manuel Antonio National Park**

For Reservations Contact: Peoria Charter Travel 309-266-8000 • 309-662-6951 • 866-722-4234 email: travel@peoriacharter.com
Peoria Charter Travel, 1503 E College Ave Ste D, NORMAL, IL 61761-6154 / 6035 Knoxville Ave, Suite 101B, Peoria, IL 61614

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YOUR INFORMATION:

Clearly print your full name (first/middle/last) **as it appears on your government issued travel documentation.**

IMPORTANT: In order to avoid any unnecessary change fees, it is imperative that all guest names are entered correctly from the start. The information below must be the legal name and be 100% identical to the ID being used to travel <passport/driver's license> including middle names or suffixes <Jr, Sr>.

First: _____ Middle: _____ Last: _____ Suffix: _____

Nickname: _____ Gender: () Male () Female Date of Birth: month _____ day _____ year _____

Address: _____ City: _____ State: _____ Zip Code: _____

Phone: () _____ Cell: () _____ Email Address: _____

Passport Number: _____ Expiration Date: (month/day/year) _____ Date of Issuance: (month/day/year) _____

City, State, Country of Issuance: _____ Citizenship: _____

Should you become ill or injured, whom should we contact (not traveling with you): _____ Phone: () _____

ROOMING WITH: ☐ Check if address is the same as Passenger #1

First: _____ Middle: _____ Last: _____ Suffix: _____

AIR GATEWAY: Departure airport for this tour: _____

Air Seat Request: () Aisle () Window () Next To Traveling Companion

Collette cannot guarantee your seat preference. If you have not purchased air through Collette and wish to purchase transfers, you must transfer at our pre-scheduled times. Please be advised, when travelling as part of a group, many airlines do not provide seat assignments. Preferred seating may be available for an additional charge.

"Federal law forbids carriage of hazardous materials such as aerosols, fireworks, lithium batteries & flammable liquids aboard the aircraft in your checked or carry-on baggage. A violation can result in 5 years' imprisonment and penalties of \$250,000 or more. Details on prohibited items may be found on TSA's "prohibited items" web page: <http://www.tsa.gov/traveler-information/prohibited-items>."

TRAVEL PROTECTION: () Yes, I wish to purchase travel protection \$479 () No, I decline

If you choose not to purchase Collette's Waiver Insurance Plan, you will incur penalties for changes and cancellations. Travel Protection Payment is due with first deposit. The Waiver Fee does not cover any single supplement charges which arise from an individual's traveling companion electing to cancel for any reason prior to departure. The single supplement will be deducted from the refund of the person who cancels. (There is coverage under Part B which includes a single supplement benefit of \$1,500 for certain covered reasons. See Part B for details.)

PLEASE MAKE CHECKS PAYABLE TO: Peoria Charter Travel () Check () Credit Card

Waiver/Insurance Amount: \$ _____ Deposit Amount: \$ _____ Total amount enclosed: \$ _____

Cardholder Name (if paying by Credit Card): _____

Cardholder Billing Address: ☐ Check if address is the same as above _____

Cardholder Phone: _____ Amount: \$ _____

Credit Card Number: _____ Expiration Date: _____ M M Y Y

SIGNATURE REQUIRED for acceptance of the below conditions and agreement to credit card use:

Date: _____

I agree to pay according to the card issuer agreement. I understand and accept the cancellation policy, terms and conditions. See <http://www.gocollette.com/about-collette/terms-and-conditions> for full terms and conditions of your purchase.

Important Conditions: Your price is guaranteed once deposit is received and booking confirmed by Collette. Your price is not subject to increase after the deposit is received and booking confirmed, except for charges resulting from increases in government-imposed taxes or fees.